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D412-704-041
Job Sheet 203152



Part No: D412-704-041

Job Qty: 1 pcs

Part Name: Pedal Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/11/19

Job Tracking No:

Due Date: 11/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D412-704-041 REV B IPP Rev:B 05.01.28 Removed hardware on Step 2; Added Figures 1-3 KJ/RF IPP
Rev:C IPP Rev:D 07-03-20 Added Dwg D412-704-041 07-03-20 JLM IPP Rev:E 07.05.02 Reformat EC IPP
Rev:F 08-10-08 as per revB DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Small Fab - 1	1 pcs	11/29/19	0.00	0.56	Small Fab - 1		
						Small Fab - 2		
						Small Fab - 3		
						Small Fab - 4		
						Small Fab - 5	DAS	
						Small Fab - 6	58	
						Small Fab - 7	9-89	
						Small Fab - 8		
						Small Fab - 9		
110	QC 5	1 pcs	11/29/19	0.00	0.00	QC 5 - 10		
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22		
						QC 5 - 24		
						QC 5 - 3		
						QC 5 - 43		
						QC 5 - 49		
						QC 5 - 51		
						QC 5 - 58		
						QC 5 - 68		
						QC 5 - 9		
						QC 5 - 50		
						QC 5 - 30		
						QC 5 - 40		
						QC 5 - 61		
						QC 5 - 81		
						120	Packaging 1-1 - Pick Kit - B4B	1 pcs
Packaging 1 - 2 - B4B								
						Plex 11/11/19 12:29 PM	Dart.lajeunesse.marie	

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				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	PC
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36	
130 QC 4	1 pcs	11/29/19	0.00 0.00	QC 4 - 28	DAS
				QC 4 - 58	28
				QC 4 - 69	9-89
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
140 Packaging 3-1 - Stock - B4B	1 pcs	11/29/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	DAS
				Packaging 3 - 5 - B4B	28
				Packaging 3 - 6 - B4B	9-89
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	

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					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
					QC 21 - FG - 21	21
					QC 21 - FG - 70	9-08
					QC 21 - SA - 53	
150 QC 21 - FG	1 pcs	11/29/19	0.00 0.00			

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Part Op 100 - (Small Fab)

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

120 - (Pick Kit)

130 - (QC4- 100% Inspect kits for completeness)

140 - (Identify as per dwg & Stock Location: _____)

150 - (QC21- Final Inspection - Work Order Release)

013204

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	BOLT	1 Ea (1 ea)	100-Small Fab - 1	5200768-4
AN315-4R	Nut	1 Ea (1 ea)	100-Small Fab - 1	51728978
AN4-10A	Bolt	1 Ea (1 ea)	100-Small Fab - 1	5144562
AN4-11A	Bolt	2 Ea (2 ea)	100-Small Fab - 1	5231235
AN4-13A	Bolt	1 Ea (1 ea)	100-Small Fab - 1	5228470
D3204-041	Release Pedal Assembly	1 pcs (1 ea)	100-Small Fab - 1	5175714
D3205-1	Pedal Bracket	1 pcs (1 ea)	100-Small Fab - 1	5184117
D3205-3	Back Plate	1 pcs (1 ea)	100-Small Fab - 1	5183141
D3206-1	Pedal Arm	1 pcs (1 ea)	100-Small Fab - 1	5183141
D3209-041	Bracket Assembly	1 pcs (1 ea)	100-Small Fab - 1	5164832
D4610-5	Shim	1 pcs (1 ea)	100-Small Fab - 1	5183141
MS21042L3	Nut	1 Ea (1 ea)	100-Small Fab - 1	5218152
MS21042L4	Nut	5 Ea (5 ea)	100-Small Fab - 1	5208617
MS24694-S102	Screw	1 Ea (1 ea)	100-Small Fab - 1	5183141
MS9519-10	Bolt	1 Ea (1 ea)	100-Small Fab - 1	5183141
NAS1149D0363J	Washer	5 Ea (5 ea)	100-Small Fab - 1	5208336
NAS1149D0416J	Washer	3 Ea (3 ea)	100-Small Fab - 1	5183141
NAS1149D0463J	Washer	14 Ea (14 ea)	100-Small Fab - 1	5208336
AN3-6A	Bolt	2 Ea (2 ea)	120-Packaging 1-1 - Pick Kit - B4B	5194345
MS21042L3	Nut	2 Ea (2 ea)	120-Packaging 1-1 - Pick Kit - B4B	5218152
NAS1149D0332J	Washer	4 Ea (4 ea)	120-Packaging 1-1 - Pick Kit - B4B	5208269

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3-10A	1	130	0
	AN315-4R	1	23	0
	AN4-10A	1	45	0
	AN4-11A	2	37	0
	AN4-13A	1	1,827	0
	D3204-041	1	1	0
	D3205-1	1	10	0
	D3205-3	1	11	0
	D3206-1	1	7	0
	D3209-041	1	14	0
	D4610-5	1	5	0
	MS21042L3	1	2,559	0
	MS21042L4	5	5,707	0
	MS24694-S102	1	53	0
	MS9519-10	1	15	0
	NAS1149D0363J	5	1,292	0
	NAS1149D0416J	3	1,634	0
	NAS1149D0463J	14	7,590	0
120-Packaging 1-1 - Pick Kit - B4B	AN3-6A	2	223	0
	MS21042L3	2	2,559	0
	NAS1149D0332J	4	3,674	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S236661



Part: D412-704-041

Job No: 203152

Serial No/Batch: S236661

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/03/19